

cylindrical form so that two edges of the flat sheet face one another; a <u>weld</u> seam that permanently connects together the facing edges of the sheet; and a homogeneous, continuous and <u>uniform</u> outer circumferential surface formed by processing the surface <u>and the weld seam</u> so that continuous printing is possible.

Claim 8,	line 10, before "continuous" insertuniform
Claim 12,	line 10, after "continuous" insertand uniform
Claim 14,	line 8, after "continuous" insertand uniform
Claim 16,	line 8, after "continuous" insert and uniform
Claim 17,	line 8, after "continuous" insert and uniform